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(54) Titre : DERIVES DE QUINAZOLINE, MEDICAMENTS CONTENANT LESDITS COMPOSES, LEUR UTILISATION  
ET PROCEDES PERMETTANT DE LES PRODUIRE

(54) Title: BICYCLIC HETEROCYCLES, PHARMACEUTICAL COMPOSITIONS CONTAINING THESE COMPOUNDS,  
THEIR USE AND PROCESSES FOR PREPARING THEM

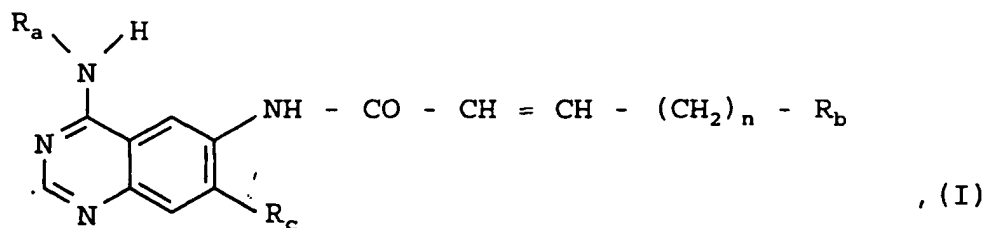
(57) Abrégé/Abstract:

The invention relates to bicyclic heterocycles of general formula (I), in which R<sub>a</sub>, R<sub>b</sub>, R<sub>c</sub> and n are defined as referred to in Claim No. 1, to their tautomers, their stereoisomers, and to their salts, particularly their physiologically compatible salts with inorganic or organic acids or bases, which have valuable pharmacological properties, in particular, an inhibitive effect on the signal transduction imparted by tyrosine kinases. The invention also relates to the use of said bicyclic heterocycles for treating diseases, especially tumor diseases, disorders of the lung and of the respiratory tract, and to the production thereof.



Abstract

The present invention relates to bicyclic heterocycles of  
5 general formula



wherein

- 10  $R_a$ ,  $R_b$ ,  $R_c$  and  $n$  are defined as in claim 1, the tautomers,  
stereoisomers and salts thereof, particularly the physiologi-  
cally acceptable salts thereof with inorganic or organic acids  
or bases which have valuable pharmacological properties, in  
particular an inhibitory effect on signal transduction  
15 mediated by tyrosine kinases, their use in the treatment of  
diseases, especially tumoral diseases and diseases of the  
lungs and airways, and the preparation thereof.

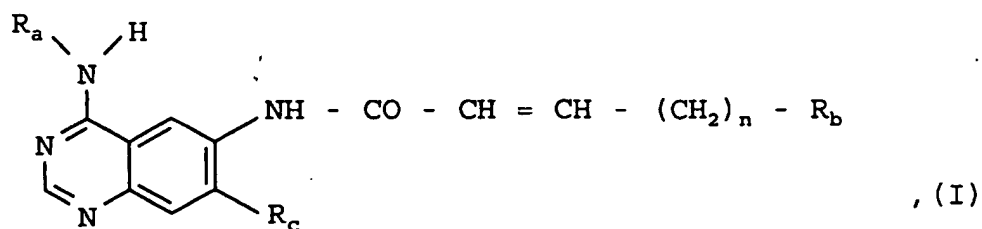
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Bicyclic heterocycles, pharmaceutical compositions containing these compounds, their use and processes for preparing them

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The present invention relates to bicyclic heterocycles of general formula



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the tautomers, the stereoisomers and the salts thereof, particularly the physiologically acceptable salts thereof with inorganic or organic acids or bases which have valuable pharmacological properties, particularly an inhibitory effect on signal transduction mediated by tyrosine kinases, the use thereof for treating diseases, particularly tumoral diseases, diseases of the lungs and respiratory tract, and the preparation thereof.

20

In the above general formula I

$R_a$  denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups  $R_1$  and  $R_2$ , where

25

$R_1$  denotes a hydrogen, fluorine, chlorine or bromine atom, a methyl, trifluoromethyl, cyano or ethynyl group and  $R_2$  denotes a hydrogen or fluorine atom,

$R_b$  denotes an  $R_3O-CO-CH_2-N-CH_2-CH_2-OH$  group optionally substituted at the methylene groups by 1 or 2 methyl or ethyl groups, where

30

R<sub>3</sub> represents a hydrogen atom or a C<sub>1-4</sub>-alkyl group,

a 2-oxo-morpholin-4-yl group which may be substituted by 1 or 2 methyl or ethyl groups, or

5

a N-[(1,3-dioxolan-2-yl)-methyl]-methyamino group,

R<sub>c</sub> denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy, 2-ethoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy, 10 cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy, cyclohexylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

15 n denotes an integer from the range from 1 to 3 with the proviso that the following compounds

4-[(3-bromophenyl) amino]-6-({4-[N-(1,3-dioxolan-2-yl-methyl)-N-methylamino]-1-oxo-2-buten-1-yl}amino)-7-methoxy-20 quinazoline,

4-[(3-bromophenyl) amino]-6-{{4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-methoxyquinazoline,

4-[(3-bromophenyl) amino]-6-[(4-{N-[(tert.butylloxycarbonyl)methyl]-N-(2-hydroxyethyl) amino}-1-oxo-25 2-buten-1-yl) amino]-7-methoxyquinazoline,

4-[(3-bromophenyl) amino]-6-({4-[N-(carboxymethyl)-N-(2-hydroxyethyl) amino]-1-oxo-2-buten-1-yl}amino)-7-methoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-cyclopropyl-30 methoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxy-carbonyl) methyl]-N- (2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

5 4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxy-carbonyl) methyl]-N- (2-hydroxy-2-methyl-propyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4- (2,2-dimethyl-6-oxomorpholin-4-yl) -1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[[4- (5,5-dimethyl-2-oxomorpholin-4-yl) -1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

15 4-[(3-chloro-4-fluorophenyl) amino]-6-[[4- (5-methyl-2-oxomorpholin-4-yl) -1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

(R) -4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[1-(ethoxy-carbonyl) -ethyl]-N- (2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) -amino]-7-cyclopropylmethoxyquinazoline and

20 (R) -4-[(3-chloro-4-fluorophenyl) amino]-6-[[4- (3-methyl-2-oxomorpholin-4-yl) -1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline

are excluded.

25 Preferred compounds of the above general formula I are those wherein

R<sub>a</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

30

R<sub>1</sub> denotes a hydrogen, fluorine, chlorine or bromine atom, a methyl, trifluoromethyl, cyano or ethynyl group and R<sub>2</sub> denotes a hydrogen or fluorine atom,

$R_b$  denotes an  $R_3O-CO-CH_2-N-CH_2-CH_2-OH$  group optionally substituted at the methylene groups by 1 or 2 methyl or ethyl groups, where

5

$R_3$  represents a hydrogen atom or a  $C_{1-4}$ -alkyl group,

a 2-oxo-morpholin-4-yl group which may be substituted by 1 or 2 methyl or ethyl groups, or

10

an N-[(1,3-dioxolan-2-yl)-methyl]-methylamino group,

$R_c$  denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy, 2-ethoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy, cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy, cyclohexylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

15

$n$  denotes an integer from the range from 1 to 3 with the proviso that the following compounds

20

4-[(3-bromophenyl) amino]-6-({4-[N-(1,3-dioxolan-2-yl-methyl)-N-methylamino]-1-oxo-2-buten-1-yl} amino)-7-methoxyquinazoline,

25

4-[(3-bromophenyl) amino]-6-{{4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl} amino}-7-methoxyquinazoline,

4-[(3-bromophenyl) amino]-6-[(4-{N-[(tert.butyloxycarbonyl) methyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) amino]-7-methoxyquinazoline,

30

4-[(3-bromophenyl) amino]-6-({4-[N-(carboxymethyl)-N-(2-hydroxyethyl) amino]-1-oxo-2-buten-1-yl} amino)-7-methoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

5 4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxy-carbonyl)methyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxy-carbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(2,2-dimethyl-6-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

15 4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(5,5-dimethyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(5-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

20 (R)-4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[1-(ethoxy-carbonyl)-ethyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl)-amino]-7-cyclopropylmethoxyquinazoline,

(R)-4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline, ,

25 4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-[N-(1,3-dioxolan-2-ylmethyl)-N-methylamino]-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

30 4-(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl] amino]-7-cyclopropylmethoxyquinazoline and

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropyl-methoxy-quinazoline

5 are excluded,

the tautomers, the stereoisomers and the salts thereof.

Particularly preferred compounds of the above general formula  
10 I are those wherein

○  $R_a$  denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups  $R_1$  and  $R_2$ , where

15  $R_1$  denotes a fluorine, chlorine or bromine atom, a methyl or ethynyl group and

$R_2$  denotes a hydrogen or fluorine atom,

$R_b$  denotes an  $R_3O-CO-CH_2-N-CH_2-CH_2-OH$  group substituted at the  
20 methylene groups by 1 or 2 methyl or ethyl groups, where

$R_3$  represents a  $C_{1-4}$ -alkyl group,

○ 25 a 2-oxo-morpholin-4-yl group which is substituted by 1 or 2 methyl or ethyl groups,

$R_c$  denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-4-  
30 yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

$n$  denotes the number 1 or 2 with the proviso that the following compounds

35

4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxy-carbonyl) methyl]-N-(2-hydroxy-2-methyl-propyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

5 4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(2,2-dimethyl-6-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(5,5-dimethyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(5-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

(R)-4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[1-(ethoxy-carbonyl)-ethyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl)-amino]-7-cyclopropylmethoxyquinazoline,

(R)-4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

20 4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline and

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(6-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline

25 are excluded,

particularly those wherein

30 R<sub>a</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

R<sub>1</sub> denotes a fluorine, chlorine or bromine atom and

R<sub>2</sub> denotes a hydrogen or fluorine atom,

R<sub>b</sub> denotes a 2-oxo-morpholin-4-yl group which is substituted by  
5 1 or 2 methyl or ethyl groups,

R<sub>c</sub> denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy,  
cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy,  
10 tetrahydrofuran-3-yloxy, tetrahydropyran-4-yloxy,  
tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

n denotes the number 1, with the proviso that the following  
compounds

15 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2,2-dimethyl-6-  
oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5,5-dimethyl-2-  
oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
20 cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-  
quinazoline,

(R) -4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-  
25 oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-  
quinazoline and

30 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(6-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-  
quinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

Most particularly preferred compounds of the above general  
5 formula I are those wherein

R<sub>a</sub> denotes a 1-phenylethyl or a 3-chloro-4-fluorophenyl group,

10 R<sub>b</sub> denotes a 2-oxo-morpholin-4-yl group which is substituted by  
1 or 2 methyl groups, or

○ a 2-oxo-morpholin-4-yl group which is substituted by an ethyl  
group,

15 R<sub>c</sub> denotes a hydrogen atom, a methoxy, 2-methoxyethoxy,  
cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy,  
tetrahydrofuran-3-yloxy, tetrahydropyran-4-yloxy,  
tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

20 n denotes the number 1, with the proviso that the following  
compounds

○ 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2,2-dimethyl-6-  
oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
25 cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5,5-dimethyl-2-  
oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
cyclopropylmethoxyquinazoline,

30 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-  
quinazoline,

(R) -4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-  
oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline and

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

The following compounds are mentioned by way of example as being particularly preferred compounds of general formula I:

4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(1,3-dioxolan-2-yl)methyl]-N-methyl-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-(2-methoxyethoxy)-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclobutyl-oxy-quinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclobutyl-oxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclobutyl-oxy-quinazoline,

5 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopentyloxy-quinazoline,

4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline,

10 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(S)-(tetrahydrofuran-3-yl)oxy]-quinazoline,

15 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(S)-(tetrahydrofuran-3-yl)oxy]-quinazoline,

20 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydropyran-4-yl)oxy]-quinazoline,

25 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropyl-methoxy-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(2,2-dimethyl-6-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydropyran-4-yl)oxy]-quinazoline,

30 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-quinazoline,

35 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydrofuran-2-yl)methoxy]-quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (5,5-dimethyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - {(S) - (tetrahydrofuran-3-yl) oxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (6-ethyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - cyclopropyl-methoxy-quinazoline,

4 - [(R) - (1-phenyl-ethyl) amino] - 6 - { [4 - ((S) - 6-methyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - methoxy-quinazoline,

10 4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - ((S) - 6-methyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - {(R) - (tetrahydrofuran-3-yl) oxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (5,5-dimethyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - quinazoline,

15 4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - ((R) - 6-methyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - quinazoline,

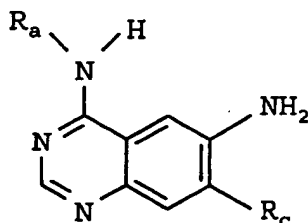
4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - ((R) - 6-methyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - {(tetrahydropyran-4-yl) oxy] - quinazoline and

20 4 - [(R) - (1-phenyl-ethyl) amino] - 6 - { [4 - ((S) - 6-methyl-2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - quinazoline,

the tautomers, the stereoisomers and the salts thereof.

25 The compounds of general formula I may be prepared by the following methods, for example:

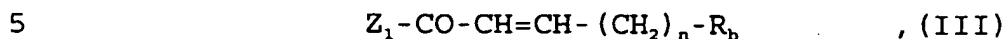
a) reacting a compound of general formula



, (II)

wherein

R<sub>a</sub> and R<sub>c</sub> are as hereinbefore defined, with a compound of general formula



wherein

$R_n$  and  $n$  are as hereinbefore defined and

Z<sub>1</sub> represents a leaving group such as a halogen atom, e.g. a  
10 chlorine or bromine atom, or a hydroxy group.

The reaction is optionally carried out in a solvent or mixture of solvents such as methylene chloride, dimethylformamide, acetonitrile, toluene, chlorobenzene, tetrahydrofuran, methylene chloride/tetrahydrofuran or dioxan, optionally in the presence of an inorganic or organic base and optionally in the presence of a dehydrating agent, expediently at temperatures between -50 and 150°C, preferably at temperatures between -20 and 80°C.

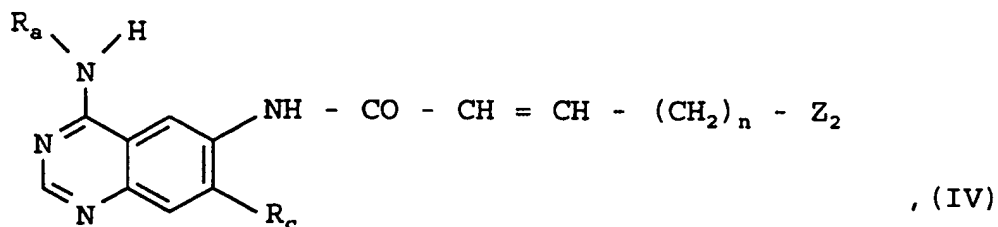
20

With a compound of general formula III wherein  $Z_1$  denotes a leaving group, the reaction is optionally carried out in a solvent or mixture of solvents such as methylene chloride, dimethylformamide, acetonitrile, toluene, chlorobenzene, tetrahydrofuran, methylene chloride/tetrahydrofuran or dioxan conveniently in the presence of a tertiary organic base such as triethylamine, pyridine or 2-dimethylaminopyridine, or N-ethyl-diisopropylamine (Hünig base), whilst these organic bases may simultaneously also act as solvent, or in the presence of an inorganic base such as sodium carbonate, potassium carbonate or sodium hydroxide solution expediently at temperatures between -50 and 150°C, preferably at temperatures between -20 and 80°C.

35 With a compound of general formula III wherein Z<sub>1</sub> denotes a hydroxy group, the reaction is preferably carried out in the presence of a dehydrating agent, e.g. in the presence of

isobutyl chloroformate, thionyl chloride, trimethyl chlorosilane, phosphorus trichloride, phosphorus pentoxide, hexamethyldisilazane, N,N'-dicyclohexylcarbodiimide, N,N'-dicyclohexylcarbodiimide/N-hydroxysuccinimide or 1-hydroxy-benzotriazole and optionally also in the presence of 4-dimethylamino-pyridine, N,N'-carbonyldiimidazole or triphenylphosphine/carbon tetrachloride, expediently in a solvent such as methylene chloride, tetrahydrofuran, dioxan, toluene, chlorobenzene, dimethylsulphoxide, ethylene glycol diethylether or sulpholane and optionally in the presence of a reaction accelerator such as 4-dimethylaminopyridine at temperatures between -50 and 150°C, but preferably at temperatures between -20 and 80°C.

b) reacting a compound of general formula



optionally formed in the reaction mixture, wherein

$R_a$ ,  $R_c$  and  $n$  are as hereinbefore defined and  $Z_2$  denotes a leaving group such as a halogen atom or a substituted sulphonyloxy group such as a chlorine or bromine atom, a methanesulphonyloxy or p-toluenesulphonyloxy group or a hydroxy group, with a compound of general formula



wherein

$R_b$  is as hereinbefore defined.

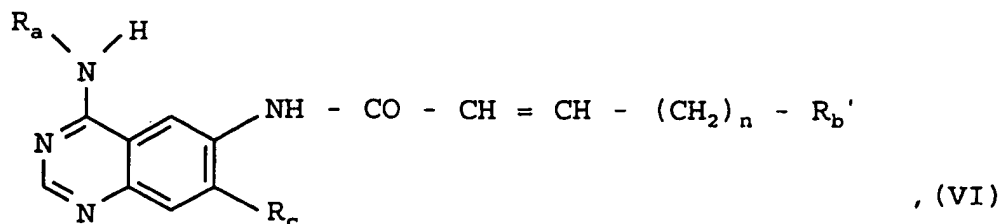
The reaction is expediently carried out in a solvent such as isopropanol, acetonitrile, butanol, tetrahydrofuran, dioxan,

toluene, chlorobenzene, dimethylformamide, dimethylsulphoxide, methylene chloride, ethylene glycol monomethyl ether, ethylene glycol diethyl ether or sulpholane, or in a mixture of solvents, optionally in the presence of an inorganic base, e.g. sodium carbonate or potassium hydroxide, or a tertiary organic base, e.g. triethylamine or N-ethyl-diisopropylamine (Hünig base), whilst these organic bases may simultaneously also serve as solvent, and optionally in the presence of a reaction accelerator such as an alkali metal halide at temperatures between -20 and 150°C, but preferably at temperatures between -10 and 100°C. The reaction may, however, also be carried out without a solvent or in an excess of the compound of general formula V used.

If Z<sub>2</sub> in a compound of general formula IV denotes a hydroxy group, the reaction is preferably carried out in the presence of an activating agent, e.g. in the presence of thionyl chloride or phosphorus trichloride, conveniently in a solvent such as acetonitrile, methylene chloride, tetrahydrofuran, dioxan, toluene, chlorobenzene or ethylene glycol diethyl ether and optionally in the presence of a reaction accelerator such as sodium iodide at temperatures between -50 and 150°C, but preferably at temperatures between -20 and 80°C.

The compound of formula IV may also be prepared in a one-pot process from the compound of formula II and a corresponding carboxylic acid derivative and further reacted directly.

c) cyclising a compound of general formula



optionally formed in the reaction mixture

wherein

$R_a$ ,  $R_c$  and  $n$  are as hereinbefore defined and

$R_b'$  denotes an optionally substituted N-(carboxymethyl)-N-(2-hydroxyethyl)-amino or N-(C<sub>1-4</sub>-alkyloxycarbonylmethyl)-N-(2-hydroxyethyl)-amino group which can be converted by cyclisation into an optionally substituted 2-oxo-morpholin-4-yl group.

The reaction is optionally carried out in a solvent or mixture of solvents such as methylene chloride, acetonitrile, dimethylformamide, dimethylsulphoxide, sulpholane, benzene, toluene, chlorobenzene, tetrahydrofuran, benzene/tetrahydrofuran or dioxan, expediently in the presence of an anhydrous acid such as trifluoroacetic acid, methanesulphonic acid or sulphuric acid or in the presence of a dehydrating agent, e.g. in the presence of isobutyl chloroformate, thionyl chloride, trimethylchlorosilane, phosphorus trichloride, phosphorus pentoxide, N,N'-dicyclohexylcarbodiimide, N,N'-dicyclohexylcarbodiimide/N-hydroxysuccinimide or 1-hydroxy-benzotriazole, N,N'-carbonyldiimidazole or triphenylphosphine/carbon tetrachloride, at temperatures between -20 and 200°C, but preferably at temperatures between -10 and 160°C.

If according to the invention a compound of general formula I is obtained which contains an optionally substituted 2-oxo-morpholin-4-yl group, this may be converted by hydrolysis into a corresponding compound which contains an optionally substituted N-(carboxymethyl)-N-(2-hydroxyethyl)-amino group.

The optional subsequent hydrolysis is carried out, for example, by hydrolysis in an aqueous solvent, e.g. in water, isopropanol/water, acetic acid/water, tetrahydrofuran/water or dioxan/water, in the presence of an acid such as trifluoroacetic acid, hydrochloric acid or sulphuric acid or in the presence of an alkali metal base such as sodium hydroxide,

at temperatures between 0 and 120°C, preferably at temperatures between 10 and 100°C.

In the reactions described hereinbefore, any reactive groups  
5 present such as hydroxy, carboxy, phosphono or imino groups may be protected during the reaction by conventional protecting groups which are cleaved again after the reaction.

For example, a protecting group for a hydroxy group may be a  
10 trimethylsilyl, acetyl, benzoyl, methyl, ethyl, tert.butyl, trityl, benzyl or tetrahydropyranyl group,

protecting groups for a carboxy group may be a trimethylsilyl,  
methyl, ethyl, tert.butyl, benzyl or tetrahydropyranyl group,  
15 and

protecting groups for an imino group may be a formyl, acetyl,  
trifluoroacetyl, ethoxycarbonyl, tert.butoxycarbonyl,  
benzyloxycarbonyl, benzyl, methoxybenzyl or 2,4-dimethoxybenzyl  
20 group.

Any protecting group used is optionally subsequently cleaved  
for example by hydrolysis in an aqueous solvent, e.g. in water,  
isopropanol/water, acetic acid/water, tetrahydrofuran/water or  
25 dioxan/water, in the presence of an acid such as trifluoroacetic acid, hydrochloric acid or sulphuric acid or in the presence of an alkali metal base such as sodium hydroxide or potassium hydroxide or aprotically, e.g. in the presence of iodotrimethylsilane, at temperatures between 0 and 120°C,  
30 preferably at temperatures between 10 and 100°C.

However, a benzyl, methoxybenzyl or benzyloxycarbonyl group is  
cleaved, for example hydrogenolytically, e.g. with hydrogen in  
the presence of a catalyst such as palladium/charcoal in a  
35 suitable solvent such as methanol, ethanol, ethyl acetate or glacial acetic acid, optionally with the addition of an acid such as hydrochloric acid at temperatures between 0 and 100°C,

but preferably at ambient temperatures between 20 and 60°C, and at a hydrogen pressure of 1 to 7 bar, but preferably 3 to 5 bar. A 2,4-dimethoxybenzyl group, however, is preferably cleaved in trifluoroacetic acid in the presence of anisole.

5

A tert.butyl or tert.butyloxycarbonyl group is preferably cleaved by treating with an acid such as trifluoroacetic acid or hydrochloric acid or by treating with iodotrimethylsilane optionally using a solvent such as methylene chloride, dioxan, methanol or diethyl ether.

10

A trifluoroacetyl group is preferably cleaved by treating with an acid such as hydrochloric acid, optionally in the presence of a solvent such as acetic acid at temperatures between 50 and 120°C or by treating with sodium hydroxide solution, optionally in the presence of a solvent such as tetrahydrofuran at temperatures between 0 and 50°C.

15

Moreover, the compounds of general formula I obtained may be resolved into their enantiomers and/or diastereomers, as mentioned hereinbefore. Thus, for example, cis/trans mixtures may be resolved into their cis and trans isomers, and compounds with at least one optically active carbon atom may be separated into their enantiomers.

20

25

Thus, for example, the cis/trans mixtures may be resolved by chromatography into the cis and trans isomers thereof, the compounds of general formula I obtained which occur as racemates may be separated by methods known per se (cf. Allinger N. L. and Eliel E. L. in "Topics in Stereochemistry", Vol. 6, Wiley Interscience, 1971) into their optical antipodes and compounds of general formula I with at least 2 asymmetric carbon atoms may be resolved into their diastereomers on the basis of their physical-chemical differences using methods known per se, e.g. by chromatography and/or fractional crystallisation, and, if these compounds are obtained in

30

35

racemic form, they may subsequently be resolved into the enantiomers as mentioned above.

The enantiomers are preferably separated by column separation  
5 on chiral phases or by recrystallisation from an optically active solvent or by reacting with an optically active substance which forms salts or derivatives such as e.g. esters or amides with the racemic compound, particularly acids and the activated derivatives or alcohols thereof, and separating the  
10 diastereomeric mixture of salts or derivatives thus obtained, e.g. on the basis of their differences in solubility, whilst the free antipodes may be released from the pure diastereomeric salts or derivatives by the action of suitable agents. Optically active acids in common use are e.g. the D- and  
15 L-forms of tartaric acid or dibenzoyltartaric acid, di-o-tolyltartaric acid, malic acid, mandelic acid, camphorsulphonic acid, glutamic acid, aspartic acid or quinic acid. An optically active alcohol may be for example (+) or (-)-menthol and an optically active acyl group in amides, for  
20 example, may be a (+)-or (-)-menthyloxycarbonyl.

Furthermore, the compounds of formula I may be converted into the salts thereof, particularly for pharmaceutical use into the physiologically acceptable salts with inorganic or organic  
25 acids. Acids which may be used for this purpose include for example hydrochloric acid, hydrobromic acid, sulphuric acid, methanesulphonic acid, phosphoric acid, fumaric acid, succinic acid, lactic acid, citric acid, tartaric acid or maleic acid.

30 The compounds of general formulae II to VI used as starting materials are known from the literature in some cases or may be obtained by methods known from the literature (cf. Examples I to VIII).

35 As already mentioned hereinbefore, the compounds of general formula I according to the invention and the physiologically acceptable salts thereof have valuable pharmacological

properties, particularly an inhibiting effect on signal transduction mediated by the Epidermal Growth Factor receptor (EGF-R), whilst this may be achieved for example by inhibiting ligand bonding, receptor dimerisation or tyrosine kinase  
5 itself. It is also possible that the transmission of signals to components located further down is blocked.

The biological properties of the new compounds were investigated as follows:

10

The inhibition of the EGF-R-mediated signal transmission can be demonstrated e.g. with cells which express human EGF-R and whose survival and proliferation depend on stimulation by EGF or TGF-alpha. A cell line of murine origin dependent on  
15 interleukin-3-(IL-3) which was genetically modified to express functional human EGF-R was used here. The proliferation of these cells known as F/L-HERc can therefore be stimulated either by murine IL-3 or by EGF (cf. von Rüden, T. et al. in EMBO J. 7, 2749-2756 (1988) and Pierce, J. H. et al. in  
20 Science 239, 628-631 (1988)).

The starting material used for the F/L-HERc cells was the cell line FDC-P<sub>1</sub>, the production of which has been described by Dexter, T. M. et al. in J. Exp. Med. 152, 1036-1047 (1980).  
25 Alternatively, however, other growth-factor-dependent cells may also be used (cf. for example Pierce, J. H. et al. in Science 239, 628-631 (1988), Shibuya, H. et al. in Cell 70, 57-67 (1992) and Alexander, W. S. et al. in EMBO J. 10, 3683-3691 (1991)). For expressing the human EGF-R cDNA (cf.  
30 Ullrich, A. et al. in Nature 309, 418-425 (1984)) recombinant retroviruses were used as described by von Rüden, T. et al., EMBO J. 7, 2749-2756 (1988), except that the retroviral vector LXS<sub>N</sub> (cf. Miller, A. D. et al. in BioTechniques 7, 980-990 (1989)) was used for the expression of the EGF-R cDNA and the  
35 line GP+E86 (cf. Markowitz, D. et al. in J. Virol. 62, 1120-1124 (1988)) was used as the packaging cell.

The test was performed as follows:

F/L-HERc cells were cultivated in RPMI/1640 medium (BioWhittaker), supplemented with 10 % foetal calf serum (FCS, Boehringer Mannheim), 2 mM glutamine (BioWhittaker), standard antibiotics and 20 ng/ml of human EGF (Promega), at 37°C and 5% CO<sub>2</sub>. In order to investigate the inhibitory activity of the compounds according to the invention, 1.5 x 10<sup>4</sup> cells per well were cultivated in triplicate in 96-well dishes in the above medium (200 µl), the cell proliferation being stimulated with either EGF (20 ng/ml) or murine IL-3. The IL-3 used was obtained from culture supernatants of the cell line X63/0 mIL-3 (cf. Karasuyama, H. et al. in Eur. J. Immunol. 18, 97-104 (1988)). The compounds according to the invention were dissolved in 100% dimethylsulphoxide (DMSO) and added to the cultures in various dilutions, the maximum DMSO concentration being 1%. The cultures were incubated for 48 hours at 37°C.

In order to determine the inhibitory activity of the compounds according to the invention the relative cell number was measured in O.D. units using the Cell Titer 96<sup>TM</sup> Aqueous Non-Radioactive Cell Proliferation Assay (Promega). The relative cell number was calculated as a percentage of the control (F/LHERc cells without inhibitor) and the concentration of active substance which inhibits the proliferation of the cells by 50% (IC<sub>50</sub>) was derived therefrom. The following results were obtained:

Compound (Example No.)	Inhibition of EGF-dependent proliferation IC <sub>50</sub> [nM]
2	15
2(1)	9
1(2)	0.02

The compounds of general formula I according to the invention thus inhibit signal transduction by tyrosine kinases, as

demonstrated by the example of the human EGF receptor, and are therefore useful for treating pathophysiological processes caused by hyperfunction of tyrosine kinases. These are e.g. benign or malignant tumours, particularly tumours of  
5 epithelial and neuroepithelial origin, metastatisation and the abnormal proliferation of vascular endothelial cells (neoangiogenesis).

The compounds according to the invention are also useful for  
10 preventing and treating diseases of the airways and lungs which are accompanied by increased or altered production of mucus caused by stimulation by tyrosine kinases, e.g. in inflammatory diseases of the airways such as chronic bronchitis, chronic obstructive bronchitis, asthma,  
15 bronchiectasis, allergic or non-allergic rhinitis or sinusitis, cystic fibrosis,  $\alpha$ 1-antitrypsin deficiency, or coughs, pulmonary emphysema, pulmonary fibrosis and hyperreactive airways.

20 The compounds are also suitable for treating diseases of the gastrointestinal tract and bile duct and gall bladder which are associated with disrupted activity of the tyrosine kinases, such as may be found e.g. in chronic inflammatory changes such as cholecystitis, Crohn's disease, ulcerative  
25 colitis, and ulcers in the gastrointestinal tract or such as may occur in diseases of the gastrointestinal tract which are associated with increased secretions, such as Ménétrier's disease, secreting adenomas and protein loss syndrome, and also for treating nasal polyps and polyps of the  
30 gastrointestinal tract of various origins such as villous or adenomatous polyps of the large intestine, but also polyps in familial polyposis coli, in intestinal polyps in Gardner's syndrome, in polyps throughout the entire gastro-intestinal tract in Peutz-Jeghers Syndrome, in inflammatory pseudopolyps,  
35 in juvenile polyps, in colitis cystica profunda and in pneumatosis cystoides intestinales.

In addition, the compounds of general formula I and the physiologically acceptable salts thereof may be used to treat kidney diseases, particularly in cystic changes as in cystic kidneys, for treating renal cysts which may be idiopathic in origin or occur in syndromes such as tubercular sclerosis, in von Hippel-Lindau syndrome, in nephrophthisis and spongy kidney and other diseases caused by abnormal function of tyrosine kinases, such as e.g. epidermal hyperproliferation (psoriasis), inflammatory processes, diseases of the immune system, hyperproliferation of haematopoietic cells, etc.

By reason of their biological properties the compounds according to the invention may be used on their own or in conjunction with other pharmacologically active compounds, for example in tumour therapy, in monotherapy or in conjunction with other anti-tumour therapeutic agents, for example in combination with topoisomerase inhibitors (e.g. etoposide), mitosis inhibitors (e.g. vinblastine), compounds which interact with nucleic acids (e.g. cis-platin, cyclophosphamide, adriamycin), hormone antagonists (e.g. tamoxifen), inhibitors of metabolic processes (e.g. 5-FU etc.), cytokines (e.g. interferons), antibodies, etc. For treating respiratory tract diseases, these compounds may be used on their own or in conjunction with other therapeutic agents for the airways, such as substances with a secretolytic, broncholytic and/or anti-inflammatory activity. For treating diseases in the region of the gastrointestinal tract, these compounds may also be administered on their own or in conjunction with substances having an effect on motility or secretion, or anti-inflammatory substances. These combinations may be administered either simultaneously or sequentially.

These compounds may be administered either on their own or in conjunction with other active substances by intravenous, subcutaneous, intramuscular, intraperitoneal or intranasal route, by inhalation or transdermally or orally, whilst aerosol formulations are particularly suitable for inhalation.

For pharmaceutical use the compounds according to the invention are generally used for warm-blooded vertebrates, particularly humans, in doses of 0.01-100 mg/kg of body weight, preferably  
5 0.1-15 mg/kg. For administration they are formulated with one or more conventional inert carriers and/or diluents, e.g. with corn starch, lactose, glucose, microcrystalline cellulose, magnesium stearate, polyvinylpyrrolidone, citric acid, tartaric acid, water, water/ethanol, water/glycerol, water/sorbitol,  
10 water/polyethylene glycol, propylene glycol, stearyl alcohol, carboxymethylcellulose or fatty substances such as hard fat or suitable mixtures thereof in conventional galenic preparations such as plain or coated tablets, capsules, powders, suspensions, solutions, sprays or suppositories.

15

The following Examples are intended to illustrate the present invention without restricting it:

Preparation of the starting compounds:

Example I

5    6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropyl-  
methoxy-quinazoline

36.02 g of 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropyl-  
methoxy-6-nitro-quinazoline are suspended in a mixture of 1080  
10 ml of ethanol, 144 ml of glacial acetic acid and 360 ml of  
water and refluxed, during which time the substance goes into  
solution. 20.70 g of iron powder are then carefully added in  
batches. After 30 minutes the reaction is complete and the  
reaction mixture is evaporated to dryness. The residue is  
taken up in 1200 ml of methylene chloride/methanol (9:1) and  
15 made alkaline with 33% ammonia solution. The iron slurry is  
suction filtered through and washed with 500 ml of methylene  
chloride/methanol (9:1). The brown filtrate is filtered  
through a silica gel packing, washed with a total of 2000 ml  
of methylene chloride/methanol (9:1) and concentrated by  
20 evaporation. The flask residue is suspended with 140 ml of  
diethylether, suction filtered and air dried.

Yield: 29.70 g (89 % of theory),

Melting point: 208°C

Mass spectrum (ESI<sup>+</sup>): m/z = 359, 361 [M+H]<sup>+</sup>

25

The following compounds are obtained analogously to Example I:

(1) 6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-(2-methoxy-  
ethoxy)-quinazoline

30    R<sub>f</sub> value: 0.48 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 363, 365 [M+H]<sup>+</sup>

(2) 6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-  
cyclobutyloxy-quinazoline

35    Melting point: 238°C

Mass spectrum (ESI<sup>+</sup>): m/z = 359, 361 [M+H]<sup>+</sup>

(3) 6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopentyl-oxy-quinazoline

Melting point: 204°C

Mass spectrum (ESI<sup>+</sup>): m/z = 373, 375 [M+H]<sup>+</sup>

5

(4) 6-Amino-4-[(R)-(1-phenyl-ethyl)amino]-quinazoline

R<sub>f</sub> value: 0.12 (silica gel, ethyl acetate)

Mass spectrum (EI): m/z = 264 [M]<sup>+</sup>

10 (5) 6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline

R<sub>f</sub> value: 0.27 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 375, 377 [M+H]<sup>+</sup>

15 (6) 6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-[(S)-(tetrahydrofuran-3-yl)oxy]-quinazoline

R<sub>f</sub> value: 0.27 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 373, 375 [M-H]<sup>-</sup>

20 (7) 6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-[(tetrahydropyran-4-yl)oxy]-quinazoline

R<sub>f</sub> value: 0.41 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 387, 389 [M-H]<sup>-</sup>

25 (8) 6-Amino-4-[(R)-(1-phenyl-ethyl)amino]-7-cyclopropyl-methoxy-quinazoline

R<sub>f</sub> value: 0.54 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 335 [M+H]<sup>+</sup>

30 (9) 6-Amino-4-[(3-chloro-4-fluorophenyl)amino]-7-[(tetrahydrofuran-2-yl)methoxy]-quinazoline

Melting point value: 162-164°C

Mass spectrum (ESI<sup>-</sup>): m/z = 387, 389 [M-H]<sup>-</sup>

35 (10) 6-Amino-4-[(R)-(1-phenyl-ethyl)amino]-7-methoxy-quinazoline

R<sub>f</sub> value: 0.42 (silica gel, methylene chloride/methanol/concentrated aqueous ammonia solution = 90:10:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 295 [M+H]<sup>+</sup>

5

(11) 6-Amino-4-[(3-chloro-4-fluoro-phenyl)amino]-7-[(tetrahydrofuran-3-yl)methoxy]-quinazoline

R<sub>f</sub> value: 0.40 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 387, 389 [M-H]<sup>-</sup>

10

(12) 6-Amino-4-[(3-chloro-4-fluoro-phenyl)amino]-7-[(tetrahydropyran-4-yl)methoxy]-quinazoline

R<sub>f</sub> value: 0.41 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 403, 405 [M+H]<sup>+</sup>

15

### Example II

4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-  
20 6-nitro-quinazoline

29.36 g of cyclopropylmethanol are dissolved in 310 ml of N,N-dimethylformamide and cooled to about 10°C in an ice bath.

Then 41.58 g potassium tert. butoxide are added in batches, while the temperature should stay below 15°C. The reaction

25 mixture is then stirred for another 30 minutes at 10°C, then 31.19 g of 4-[(3-chloro-4-fluorophenyl)amino]-7-fluoro-6-

nitro-quinazoline are added in batches, while again the temperature should not exceed 15°C. The dark red reaction

30 mixture is stirred for another hour at 15°C. For working up the mixture is poured onto 2.5 l of water and neutralised with 2N hydrochloric acid. The yellowish precipitate formed is suction filtered, washed with water and dried at 50°C in a drying cupboard.

Yield: 36.02 g (100 % of theory),

35 Melting point: 204°C

Mass spectrum (ESI<sup>+</sup>): m/z = 389, 391 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example II:

- 5 (1) 4-[(3-chloro-4-fluorophenyl)amino]-7-(2-methoxy-ethoxy)-6-nitro-quinazoline  
Melting point: 208°C  
Mass spectrum (ESI<sup>+</sup>): m/z = 393, 395 [M+H]<sup>+</sup>
- 10 (2) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclobutyloxy-6-nitro-quinazoline  
Melting point: 235°C  
Mass spectrum (ESI<sup>+</sup>): m/z = 389, 391 [M+H]<sup>+</sup>
- 15 (3) 4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopentyloxy-6-nitro-quinazoline  
Melting point: 230°C  
Mass spectrum (ESI<sup>+</sup>): m/z = 403, 405 [M+H]<sup>+</sup>
- 20 (4) 4-[(3-chloro-4-fluorophenyl)amino]-6-nitro-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline  
Melting point: 244°C  
Mass spectrum (ESI<sup>+</sup>): m/z = 405, 407 [M+H]<sup>+</sup>
- 25 (5) 4-[(3-chloro-4-fluorophenyl)amino]-6-nitro-7-[(S)-(tetrahydrofuran-3-yl)oxy]-quinazoline  
R<sub>f</sub> value: 0.45 (silica gel, ethyl acetate)  
Mass spectrum (ESI<sup>+</sup>): m/z = 405, 407 [M+H]<sup>+</sup>
- 30 (6) 4-[(3-chloro-4-fluorophenyl)amino]-6-nitro-7-[(tetrahydropyran-4-yl)oxy]-quinazoline  
R<sub>f</sub> value: 0.41 (silica gel, ethyl acetate)  
Mass spectrum (ESI<sup>-</sup>): m/z = 417, 419 [M-H]<sup>-</sup>
- 35 (7) 4-[(R)-(1-phenyl-ethyl)amino]-7-cyclopropylmethoxy-6-nitro-quinazoline  
R<sub>f</sub> value: 0.24 (silica gel, cyclohexane/ethyl acetate = 1:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 363 [M-H]<sup>-</sup>

(8) 4-[(3-chloro-4-fluorophenyl)amino]-6-nitro-7-[(tetrahydrofuran-2-yl)methoxy]-quinazoline

5 R<sub>f</sub> value: 0.47 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>-</sup>): m/z = 417, 419 [M-H]<sup>-</sup>

(9) 4-[(R)-(1-phenyl-ethyl)amino]-7-methoxy-6-nitro-quinazoline

10 (The reaction is carried out with sodium methoxide in tetrahydrofuran)

R<sub>f</sub> value: 0.17 (silica gel, cyclohexane/ethyl acetate = 1:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 323 [M-H]<sup>-</sup>

15 (10) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-nitro-7-[(tetrahydrofuran-3-yl)methoxy]-quinazoline

R<sub>f</sub> value: 0.41 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>-</sup>): m/z = 417, 419 [M-H]<sup>-</sup>

20 (11) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-nitro-7-[(tetrahydropyran-4-yl)methoxy]-quinazoline

(The reaction is carried out with sodium hydride in tetrahydrofuran.)

R<sub>f</sub> value: 0.78 (silica gel, ethyl acetate/methanol = 9:1)

25 Mass spectrum (ESI<sup>-</sup>): m/z = 431, 433 [M-H]<sup>-</sup>

### Example III

#### tert. butyl (S)-(2-hydroxy-propylamino)-acetate

30 5.91 ml of tert. butyl bromoacetate are added dropwise within 30 minutes to a mixture of 15.00 g of (S)-(+)-1-amino-2-propanol and 6.97 ml of diisopropylethylamine in 100 ml of N,N-dimethylformamide, while cooling with an ice bath. Then the cooling bath is removed and the reaction mixture is  
35 stirred overnight at ambient temperature. For working up the

solvent is distilled off in vacuo, the flask residue is dissolved in 50 ml water and saturated with 15 g of sodium chloride. The aqueous phase is extracted several times with ethyl acetate. The extracts are combined, washed with 20 ml of saturated sodium chloride solution, dried over magnesium sulphate and concentrated by evaporation. The oily yellowish crude product is reacted further without any more purification.

Yield: 7.80 g (103 % of theory),

$R_f$  value: 0.42 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>):  $m/z$  = 190 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example III:

(1) tert. butyl (R)-(2-hydroxy-propylamino)-acetate

$R_f$  value: 0.42 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>):  $m/z$  = 190 [M+H]<sup>+</sup>

(2) tert. butyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate

$R_f$  value: 0.67 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>):  $m/z$  = 204 [M+H]<sup>+</sup>

#### Example IV

##### 4-[(R)-(1-phenyl-ethyl)amino]-6-nitro-quinazoline

A mixture of 6.40 ml of (R)-(1-phenyl-ethyl)amine and 8.70 ml of diisopropylethylamine in 30 ml methylene chloride is added dropwise to 9.00 g of 4-chloro-6-nitro-quinazoline in 70 ml methylene chloride while cooling with an ice bath. The mixture is allowed to come up to ambient temperature, then it is stirred for about another 48 hours. For working up the reaction mixture is washed with water, 10% citric acid and again with water. The organic phase is dried over magnesium sulphate and concentrated by evaporation. The solid

evaporation residue is stirred with about 100 ml methanol, suction filtered and washed with a little methanol.

Yield: 8.44 g (67 % of theory),

$R_f$  value: 0.33 (silica gel, cyclohexane/ethyl acetate = 1:1)

5 Mass spectrum ( $ESI^-$ ):  $m/z = 293 [M-H]^-$

The following compound is obtained analogously to Example IV:

(1) 4-[(R)-(1-phenyl-ethyl)amino]-7-fluoro-6-nitro-quinazoline

10  $R_f$  value: 0.52 (silica gel, cyclohexane/ethyl acetate = 1:1)

Mass spectrum ( $ESI^-$ ):  $m/z = 311 [M-H]^-$

#### Example V

15 ethyl (2-hydroxy-2-methyl-propylamino)-acetate

100.00 g of sodium carbonate are added to 50.00 g of glycine ethyl ester hydrochloride in 100 ml of saturated potassium carbonate solution while cooling. The resulting mass is extracted several times with a total of about 600 ml of  
20 diethyl ether. The combined ether extracts are dried over sodium sulphate and evaporated to dryness. 28.60 g of glycine ethyl ester are left. This is mixed with 26.00 ml of isobutylene oxide and 40 ml of absolute ethanol and heated to 90°C for 6 hours in a Roth bomb. After cooling to ambient  
25 temperature the reaction mixture is evaporated to dryness, leaving a runny oil.

Yield: 45.80 g (73 % of theory),

Mass spectrum ( $ESI^+$ ):  $m/z = 176 [M+H]^+$

30 The following compound is obtained analogously to Example V:

(1) [N-benzyl-N-(2-hydroxy-butyl)-amino]-acetic acid (by reacting benzylglycine with 1,2-epoxybutane in 1N sodium hydroxide solution)

35 Mass spectrum ( $ESI^-$ ):  $m/z = 236 [M-H]^-$

Example VI

methyl (2-hydroxy-butyl-amino)-acetate hydrochloride

2.85 g of (2-hydroxy-butyl-amino)-acetic acid in 100 ml of  
5 methanol are cooled in an ice-acetone cooling bath, then 7.27  
ml of thionyl chloride are added dropwise within 20 minutes.  
The reaction mixture is left overnight to come back to ambient  
temperature and then evaporated to dryness. Methanol is added  
several times to the residue and this is then concentrated by  
10 evaporation. The crude product is reacted further without any  
more purification.

Yield: 3.83 g (100 % of theory),

R<sub>f</sub> value: 0.85 (Reversed phase ready-made TLC plate (E. Merck),  
methanol/5% sodium chloride solution = 6:4)

15 Mass spectrum (ESI<sup>+</sup>): m/z = 162 [M+H]<sup>+</sup>

Example VII

(2-hydroxy-butyl-amino)-acetic acid

20 4.60 g of [N-benzyl-N-(2-hydroxy-butyl)-amino]-acetic acid are  
dissolved in a mixture of methanol and water (7:1) and  
hydrogenated in the presence of palladium (10% on activated  
charcoal) as catalyst for about 2.5 hours at ambient  
temperature until the calculated amount of hydrogen has been  
25 taken up. For working up the catalyst is filtered off and the  
filtrate evaporated down in vacuo, leaving a white solid.

Yield: 2.77 g (97 % of theory),

R<sub>f</sub> value: 0.86 (Reversed phase ready-made TLC plate (E. Merck),  
acetonitrile/water/trifluoroacetic acid = 50:50:1)

30 Mass spectrum (ESI<sup>-</sup>): m/z = 146 [M-H]<sup>-</sup>

Example VIII

Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate

35 hydrochloride

63.00 g of tert. butyl(2-hydroxy-1,1-dimethyl-ethylamino)-  
acetate are placed in 500 ml of ethanol. Then while cooling

with an ice bath about 200 g of hydrogen chloride are introduced over a period of about four hours. The reaction mixture is stirred overnight at ambient temperature. For working up it is concentrated by evaporation and stirred with toluene. Then the toluene is distilled off. A viscous oil remains, which is reacted further without any more purification.

R<sub>f</sub> value: 0.16 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 176 [M+H]<sup>+</sup>

Preparation of the final compounds:

Example 1

4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-quinazoline

0.67 ml of oxalyl chloride is pipetted into 644 mg of bromocrotonic acid in 15 ml methylene chloride, then one drop of N,N-dimethylformamide is added. The reaction mixture is stirred for about an hour at ambient temperature until the development of gas has ended and then evaporated to dryness.

The crude bromocrotonic acid chloride is taken up in 10 ml of methylene chloride and while cooling with an ice bath added dropwise within five minutes to a solution of 1.00 g of 6-amino-4-[(3-chloro-4-fluorophenyl)amino]-7-cyclopropylmethoxy-quinazoline and 2.5 ml of diisopropylethylamine in 30 ml of tetrahydrofuran. The reaction mixture is stirred for one hour while cooling with an ice bath, then for two hours at ambient temperature. 2.64 g of tert. butyl (S)-(2-hydroxy-propylamino)-acetate, dissolved in 5 ml methylene chloride, are then added. The reaction mixture is stirred overnight at ambient temperature and then for a further five hours at 60°C. For working up it is evaporated to dryness. The flask residue is taken up in ethyl acetate, washed with 5% citric acid,

water and saturated sodium chloride solution, dried over magnesium sulphate and concentrated by evaporation. The crude product is purified by chromatography over a silica gel column with ethyl acetate as eluant.

- 5 Yield: 1.10 g (64 % of theory),  
R<sub>f</sub> value: 0.54 (silica gel, methylene chloride/methanol = 9:1)  
Mass spectrum (ESI<sup>-</sup>): m/z = 612, 614 [M-H]<sup>-</sup>

The following compounds are obtained analogously to Example 1:

10

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-quinazoline

R<sub>f</sub> value: 0.54 (silica gel, methylene chloride/methanol = 9:1)

- 15 Mass spectrum (ESI<sup>-</sup>): m/z = 612, 614 [M-H]<sup>-</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(1,3-dioxolan-2-yl)methyl]-N-methyl-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-quinazoline

- 20 Melting point: 121°C

Mass spectrum (EI): m/z = 541, 543 [M]<sup>+</sup>

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(S)-1-(ethoxycarbonyl)-ethyl]-N-(2-hydroxy-ethyl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-quinazoline

- 25 (The starting material ethyl (S)-2-(2-hydroxy-ethylamino)-propionate is obtained by reacting ethyl (R)-2-

(trifluoromethylsulphonyloxy)-propionate with 2-amino-ethanol in methylene chloride)

- 30 Mass spectrum (EI): m/z = 585, 587 [M]<sup>+</sup>

(4) 4-[(3-chloro-4-fluorophenyl)amino]-6-[[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-(2-methoxy-ethoxy)-quinazoline

(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate hydrochloride is used as starting material. The cyclised product is obtained)

R<sub>f</sub> value: 0.40 (silica gel, ethyl acetate/methanol = 9:1)

5 Mass spectrum (ESI<sup>+</sup>): m/z = 558, 560 [M+H]<sup>+</sup>

(5) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((S)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclobutyloxy-quinazoline

10 R<sub>f</sub> value: 0.52 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>-</sup>): m/z = 612, 614 [M-H]<sup>-</sup>

(6) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclobutyloxy-quinazoline

15 R<sub>f</sub> value: 0.52 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>-</sup>): m/z = 612, 614 [M-H]<sup>-</sup>

(7) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclobutyloxy-quinazoline

(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate hydrochloride is used as starting material. The cyclised product is obtained)

25 R<sub>f</sub> value: 0.42 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 554, 556 [M+H]<sup>+</sup>

(8) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopentyloxy-quinazoline

(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate hydrochloride is used as starting material. The cyclised product is obtained)

R<sub>f</sub> value: 0.42 (silica gel, methylene chloride/methanol = 9:1)

35 Mass spectrum (ESI<sup>+</sup>): m/z = 568, 570 [M+H]<sup>+</sup>

(9) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline  
(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate  
hydrochloride is used as starting material. The cyclised

5 product is obtained)

R<sub>f</sub> value: 0.48 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 485 [M-H]<sup>-</sup>

(10) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline

10

(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate

hydrochloride is used as starting material. The cyclised  
product is obtained)

15 R<sub>f</sub> value: 0.36 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 568, 570 [M-H]<sup>-</sup>

(11) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((S)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(S)-(tetrahydrofuran-3-yl)oxy]-quinazoline

20

R<sub>f</sub> value: 0.44 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>-</sup>): m/z = 628, 630 [M-H]<sup>-</sup>

(12) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(S)-(tetrahydrofuran-3-yl)oxy]-quinazoline

25

R<sub>f</sub> value: 0.40 (silica gel, methylene chloride/methanol = 95:5)

30 Mass spectrum (ESI<sup>-</sup>): m/z = 628, 630 [M-H]<sup>-</sup>

(13) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(R)-(tetrahydrofuran-3-yl)oxy]-

35 quinazoline

R<sub>f</sub> value: 0.40 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>-</sup>): m/z = 628, 630 [M-H]<sup>-</sup>

(14) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydropyran-4-yl)oxy]-quinazoline  
(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate hydrochloride is used as starting material. The cyclised product is obtained)

R<sub>f</sub> value: 0.54 (silica gel, ethyl acetate/methanol = 9:1)

10 Mass spectrum (ESI<sup>-</sup>): m/z = 582, 584 [M-H]<sup>-</sup>

(15) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropyl-methoxy-quinazoline

15 (Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate hydrochloride is used as starting material. The cyclised product is obtained)

R<sub>f</sub> value: 0.31 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>-</sup>): m/z = 528 [M-H]<sup>-</sup>

20

(16) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(tetrahydropyran-4-yl)oxy]-quinazoline

25 R<sub>f</sub> value: 0.28 (silica gel, methylene chloride/methanol = 95:5)

(17) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-quinazoline

30 (Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate hydrochloride is used as starting material. The cyclised product is obtained)

R<sub>f</sub> value: 0.30 (silica gel, methylene chloride/methanol = 15:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 514, 516 [M+H]<sup>+</sup>

35

(18) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydrofuran-2-yl)methoxy]-quinazoline

(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate

5 hydrochloride is used as starting material. The cyclised product is obtained)

R<sub>f</sub> value: 0.32 (silica gel, methylene chloride/methanol = 15:1)

Mass spectrum (EI): m/z = 583, 585 [M]<sup>+</sup>

10 (19) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(S)-

(tetrahydrofuran-3-yl)oxy]-quinazoline

(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate

hydrochloride is used as starting material. The cyclised

15 product is obtained)

R<sub>f</sub> value: 0.32 (silica gel, methylene chloride/methanol = 15:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 568, 570 [M-H]<sup>-</sup>

20 (20) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(6-ethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline

(A mixture of cyclised and open-ring product is obtained which is converted into the cyclised product by subsequent treatment with methanesulphonic acid)

25 R<sub>f</sub> value: 0.65 (silica gel, methylene chloride/methanol = 15:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 552, 554 [M-H]<sup>-</sup>

(21) 4-[(R)-(1-phenyl-ethyl)amino]-6-[(4-{N-[(tert.butyloxy-carbonyl)methyl]-N-((S)-2-hydroxy-prop-1-yl)-amino}-1-oxo-

30 2-buten-1-yl)amino]-7-methoxy-quinazoline

R<sub>f</sub> value: 0.54 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 548 [M-H]<sup>-</sup>

35 (22) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((S)-2-hydroxy-prop-1-yl)-amino}-1-oxo-

2-buten-1-yl)amino]-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline

R<sub>f</sub> value: 0.44 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 628, 630 [M-H]<sup>-</sup>

5

(23) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline  
(Ethyl (2-hydroxy-1,1-dimethyl-ethylamino)-acetate

hydrochloride is used as starting material. The cyclised product is obtained)

10

R<sub>f</sub> value: 0.25 (silica gel, methylene chloride/methanol = 15:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 482, 484 [M-H]<sup>-</sup>

(24) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-quinazoline

15

R<sub>f</sub> value: 0.29 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>-</sup>): m/z = 542, 544 [M-H]<sup>-</sup>

(25) 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(tetrahydropyran-4-yl)oxy]-quinazoline

20

R<sub>f</sub> value: 0.29 (silica gel, methylene chloride/methanol = 95:5)

Mass spectrum (ESI<sup>-</sup>): m/z = 642, 644 [M-H]<sup>-</sup>

25

(26) 4-[(R)-(1-phenyl-ethyl)amino]-6-[(4-{N-[(tert.butyl-oxycarbonyl)methyl]-N-((S)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-quinazoline

R<sub>f</sub> value: 0.61 (silica gel, ethyl acetate/methanol = 9:1)

30

Mass spectrum (ESI<sup>-</sup>): m/z = 518 [M-H]<sup>-</sup>

(27) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopentyloxy-quinazoline

35

R<sub>f</sub> value: 0.53 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>-</sup>): m/z = 626 [M-H]<sup>-</sup>

(28) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-methoxy-quinazoline

5  $R_f$  value: 0.42 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum ( $ESI^+$ ):  $m/z$  = 574, 576  $[M+H]^+$

(29) 4-[(R)-(1-Phenyl-ethyl)amino]-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-quinazoline

10

$R_f$  value: 0.60 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum ( $ESI^+$ ):  $m/z$  = 520  $[M+H]^+$

(30) 4-[(R)-(1-Phenyl-ethyl)amino]-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-methoxy-quinazoline

15

$R_f$  value: 0.54 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum ( $ESI^-$ ):  $m/z$  = 548  $[M-H]^-$

(31) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(tetrahydrofuran-3-yl)methoxy]-quinazoline

20

$R_f$  value: 0.41 (silica gel, ethyl acetate/methanol = 9:1)

25 Mass spectrum ( $ESI^+$ ):  $m/z$  = 644, 646  $[M+H]^+$

(32) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[[4-(2,2-dimethyl-6-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-[(tetrahydrofuran-3-yl)methoxy]-quinazoline

30

(Ethyl (2-hydroxy-2-methyl-propylamino)-acetate is used as the starting material. The reaction yields the already cyclised product.)

$R_f$  value: 0.28 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 584, 586 [M+H]<sup>+</sup>

(33) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-

5 [(tetrahydrofuran-3-yl)methoxy]-quinazoline

(Ethyl (2-Hydroxy-1,1-dimethyl-ethylamino)-acetate is used as the starting material. The reaction yields the already cyclised product.)

R<sub>f</sub> value: 0.26 (silica gel, ethyl acetate/methanol = 9:1)

10 Mass spectrum (EI): m/z = 583, 585 [M]<sup>+</sup>

(34) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(tetrahydropyran-4-yl)methoxy]-

15 quinazoline

R<sub>f</sub> value: 0.52 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 656, 658 [M-H]<sup>-</sup>

(35) 4-Benzylamino-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-

20 N-((R)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-quinazoline

(The preparation of the starting material has already been described elsewhere: WO 0051991 A1)

R<sub>f</sub> value: 0.50 (silica gel, ethyl acetate/methanol = 9:1)

25 Mass spectrum (ESI<sup>+</sup>): m/z = 576 [M+H]<sup>+</sup>

(36) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-[(4-{N-[(tert.-butyloxycarbonyl)methyl]-N-((S)-2-hydroxy-prop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-[(tetrahydropyran-4-yl)methoxy]-

30 quinazoline

R<sub>f</sub>value: 0.49 (aluminium oxide, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 658, 660 [M+H]<sup>+</sup>

Example 2

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropyl-methoxy-quinazoline

A mixture of 700 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(tert.butyloxycarbonyl)methyl]-N-((S)-2-hydroxyprop-1-yl)-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropyl-methoxy-quinazoline and 228 mg of p-toluenesulphonic acid-hydrate in 20 ml of acetonitrile is refluxed for five hours. Then a further 200 mg of p-toluenesulphonic acid-hydrate are added and the mixture is refluxed for a further five hours. For working up the reaction mixture is evaporated to dryness. The flask residue is divided between ethyl acetate and saturated sodium carbonate solution. The organic phase is separated off, washed with saturated sodium carbonate solution, water and saturated sodium chloride solution, dried over magnesium sulphate and concentrated by evaporation. The oily residue is crystallised by stirring with 15 ml of diethyl ether.

Melting point: 173-175°C

Mass spectrum (ESI<sup>+</sup>): m/z = 540, 542 [M+H]<sup>+</sup>

The following compounds are obtained analogously to Example 2:

(1) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline

R<sub>f</sub> value: 0.54 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 540, 542 [M+H]<sup>+</sup>

(2) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline

(The reaction is carried out with methanesulphonic acid in acetonitrile)

Melting point: 182°C

Mass spectrum (ESI<sup>+</sup>): m/z = 540, 542 [M+H]<sup>+</sup>

(3) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-  
5 2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclo-  
butyloxy-quinazoline

(The reaction is carried out with methanesulphonic acid in  
acetonitrile)

R<sub>f</sub> value: 0.54 (silica gel, methylene chloride/methanol = 9:1)

10 Mass spectrum (ESI<sup>+</sup>): m/z = 540, 542 [M+H]<sup>+</sup>

(4) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-  
2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclo-  
butyloxy-quinazoline

15 (The reaction is carried out with methanesulphonic acid in  
acetonitrile)

R<sub>f</sub> value: 0.54 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 540, 542 [M+H]<sup>+</sup>

20 (5) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-  
2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(S)-  
(tetrahydrofuran-3-yl)oxy]-quinazoline

(The reaction is carried out with methanesulphonic acid in  
acetonitrile)

25 R<sub>f</sub> value: 0.40 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (EI): m/z = 555, 557 [M]<sup>+</sup>

(6) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-  
2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(S)-

30 (tetrahydrofuran-3-yl)oxy]-quinazoline

(The reaction is carried out with methanesulphonic acid in  
acetonitrile)

R<sub>f</sub> value: 0.38 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 556, 558 [M+H]<sup>+</sup>

(7) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline

5 (The reaction is carried out with methanesulphonic acid in acetonitrile)

Melting point: 230°C

Mass spectrum (EI):  $m/z = 555, 557$   $[M]^+$

10 (8) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(2,2-dimethyl-6-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydropyran-4-yl)oxy]-quinazoline

(The reaction is carried out with methanesulphonic acid in acetonitrile)

$R_f$  value: 0.33 (silica gel, methylene chloride/methanol = 95:5)

15 Mass spectrum (ESI<sup>-</sup>):  $m/z = 582, 584$   $[M-H]^-$

(9) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-quinazoline

20 (The reaction is carried out with methanesulphonic acid in acetonitrile)

$R_f$  value: 0.52 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>):  $m/z = 474$   $[M-H]^-$

25 (10) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline

(The reaction is carried out with methanesulphonic acid in acetonitrile)

30  $R_f$  value: 0.38 (silica gel, methylene chloride/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>):  $m/z = 554, 556$   $[M-H]^-$

(11) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

35 (The reaction is carried out with trifluoroacetic acid in acetonitrile).

R<sub>f</sub> value: 0.34 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 470, 472 [M+H]<sup>+</sup>

(12) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-  
5 2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetra-  
hydropyran-4-yl)oxy]-quinazoline

(The reaction is carried out with trifluoroacetic acid in  
acetonitrile)

R<sub>f</sub> value: 0.38 (silica gel, ethyl acetate/methanol = 9:1)

10 Mass spectrum (ESI<sup>+</sup>): m/z = 570, 572 [M+H]<sup>+</sup>

(13) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-((S)-6-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

15 (The reaction is carried out with trifluoroacetic acid in  
acetonitrile)

R<sub>f</sub> value: 0.50 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 444 [M-H]<sup>-</sup>

(14) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-{[4-((R)-6-methyl-  
20 2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
cyclopentyloxy-quinazoline

R<sub>f</sub> value: 0.38 (silica gel, ethyl acetate)

Mass spectrum (ESI<sup>+</sup>): m/z = 554, 556 [M+H]<sup>+</sup>

25 (15) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-{[4-((R)-6-methyl-  
2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-  
quinazoline

R<sub>f</sub> value: 0.13 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 500, 502 [M+H]<sup>+</sup>

30

(16) 4-[(R)-(1-Phenyl-ethyl)amino]-6-{[4-((R)-6-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

R<sub>f</sub> value: 0.34 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 446 [M+H]<sup>+</sup>

(17) 4-[(R)-(1-Phenyl-ethyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-quinazoline

5 R<sub>f</sub> value: 0.48 (silica gel, ethyl acetate/methanol = 4:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 476 [M+H]<sup>+</sup>

(18) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-

10 [(tetrahydrofuran-3-yl)methoxy]-quinazoline

R<sub>f</sub> value: 0.48 (silica gel, ethyl acetate/methanol = 4:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 568, 570 [M-H]<sup>-</sup>

(19) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-

15 [(tetrahydropyran-4-yl)methoxy]-quinazoline

melting point: 196°C

Mass spectrum (ESI<sup>+</sup>): m/z = 584, 586 [M+H]<sup>+</sup>

20 (20) 4-Benzylamino-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline

R<sub>f</sub> value: 0.41 (silica gel, ethyl acetate/methanol = 9:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 502 [M+H]<sup>+</sup>

25 (21) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-

[(tetrahydropyran-4-yl)methoxy]-quinazoline

melting point: 196-199°C

Mass spectrum (ESI<sup>+</sup>): m/z = 584, 586 [M+H]<sup>+</sup>

Example 3

4-[(3-chloro-4-fluorophenyl)amino]-6-({4-[N-(carboxymethyl)-  
N-((R)-2-hydroxy-prop-1-yl)-amino]-1-oxo-2-buten-1-yl}amino)-

5 7-cyclopropylmethoxy-quinazoline

100 mg of 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-  
methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-  
cyclopropylmethoxy-quinazoline are mixed with 1.63 ml of water  
and 0.37 ml of 1N hydrochloric acid. The reaction mixture is  
10 stirred for three hours at 60°C and then left to stand  
overnight at ambient temperature. For working up 0.37 ml 1N  
sodium hydroxide solution are added and the mixture is cooled  
in an ice bath, whereupon a light-coloured precipitate is  
deposited. This is suction filtered, washed with cold water  
15 and dried.

Yield: 60 mg (58 % of theory),

Mass spectrum (ESI<sup>-</sup>): m/z = 556, 558 [M-H]<sup>-</sup>

The following compounds are obtained analogously to Example 3:

20

(1) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-({4-[N-  
(carboxymethyl)-N-(2-hydroxy-2-methyl-prop-1-yl)-amino]-1-oxo-  
2-buten-1-yl}amino)-7-cyclopropylmethoxy-quinazoline

(The preparation of the starting material has already been  
25 described elsewhere: WO 0051991 A1)

R<sub>f</sub> value: 0.62 (Reversed phase ready-made TLC plate (E. Merck),  
acetonitrile/water/trifluoroacetic acid = 50:50:1)

Mass spectrum (ESI<sup>-</sup>): m/z = 570, 572 [M-H]<sup>-</sup>

30 (2) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-({4-[N-  
(carboxymethyl)-N-(1,1-dimethyl-2-hydroxy-ethyl)-amino]-1-oxo-  
2-buten-1-yl}amino)-7-cyclopropylmethoxy-quinazoline

(The preparation of the starting material has already been  
described elsewhere: WO 0051991 A1)

melting point: 163-166°C

Mass spectrum (ESI<sup>-</sup>): m/z = 570, 572 [M-H]<sup>-</sup>

Example 4

5

4-[(3-chloro-4-fluoro-phenyl)amino]-6-[(4-{N-  
[(methoxycarbonyl)methyl]-N-((R)-2-hydroxy-prop-1-yl)-amino}-  
1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-  
quinazoline

---

10 Obtained by treating a methanolic solution of 4-[(3-chloro-4-  
fluoro-phenyl)amino]-6-[[4-((R)-6-methyl-2-oxo-morpholin-4-  
yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxy-quinazoline  
with ethereal hydrochloric acid at room temperature.

R<sub>f</sub> value: 0.37 (silica gel, methylene chloride/methanol = 20:1)

15 Mass spectrum (ESI<sup>-</sup>): m/z = 570, 572 [M-H]<sup>-</sup>

The following compounds may also be obtained analogously to  
the above Examples and other methods known from the  
literature:

20

(1) 4-[(3-bromo-phenyl)amino]-6-[[4-((S)-3-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-quinazoline

25

(2) 4-[(3-bromo-phenyl)amino]-6-[[4-((R)-6-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-quinazoline

(3) 4-[(3-bromo-phenyl)amino]-6-[[4-(5,5-dimethyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-quinazoline

30

(4) 4-[(3-methyl-phenyl)amino]-6-[[4-((S)-3-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-quinazoline

(5) 4-[(3-methyl-phenyl)amino]-6-[[4-((R)-6-methyl-2-oxo-  
morpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-quinazoline

(6) 4-[(3-methyl-phenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

5 (7) 4-[(3-ethynyl-phenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

(8) 4-[(3-ethynyl-phenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

10

(9) 4-[(3-ethynyl-phenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

15 (10) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

(11) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-quinazoline

20

(12) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-(2-methoxyethoxy)-quinazoline

25 (13) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline

30 (14) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(S)-(tetrahydrofuran-3-yl)oxy]-quinazoline

35 (15) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

(16) 4-[(3-chloro-4-fluorophenyl) amino] -6- { [4-((S)-3-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-[(S)-(tetrahydrofuran-2-yl)methoxy] -quinazoline

5

(17) 4-[(3-chloro-4-fluorophenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-[(tetrahydrofuran-3-yl)methoxy] -quinazoline

10 (18) 4-[(3-chloro-4-fluorophenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-[(tetrahydropyran-4-yl)methoxy] -quinazoline

15 (19) 4-[(3-chloro-4-fluorophenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-[(tetrahydropyran-2-yl)methoxy] -quinazoline

20 (20) 4-[(3-trifluoromethyl-phenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-methoxy-quinazoline

(21) 4-[(3-cyano-phenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-methoxy-quinazoline

25

(22) 4-[(3-chloro-4-fluorophenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -quinazoline

30 (23) 4-[(3-chloro-4-fluorophenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-methoxy-quinazoline

35 (24) 4-[(3-chloro-4-fluorophenyl) amino] -6- { [4-((R)-6-methyl-2-oxo-morpholin-4-yl) -1-oxo-2-buten-1-yl] amino} -7-(2-methoxyethoxy) -quinazoline

(25) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydropyran-4-yl)oxy]-quinazoline

5

(26) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

10

(27) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(S)-(tetrahydrofuran-2-yl)methoxy]-quinazoline

15

(28) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

(29) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline

20

(30) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-quinazoline

25

(31) 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-methoxy-quinazoline

30

(32) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-ethoxy-quinazoline

(33) 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-ethoxy-quinazoline

35

Example 5

Coated tablets containing 75 mg of active substance

5	1 tablet core contains:	
	active substance	75.0 mg
	calcium phosphate	93.0 mg
	corn starch	35.5 mg
	polyvinylpyrrolidone	10.0 mg
10	hydroxypropylmethylcellulose	15.0 mg
	magnesium stearate	<u>1.5 mg</u>
		230.0 mg

15 Preparation:

The active substance is mixed with calcium phosphate, corn starch, polyvinylpyrrolidone, hydroxypropylmethylcellulose and half the specified amount of magnesium stearate. Blanks 13 mm in diameter are produced in a tablet-making machine and these are then rubbed through a screen with a mesh size of 1.5 mm using a suitable machine and mixed with the rest of the magnesium stearate. This granulate is compressed in a tablet-making machine to form tablets of the desired shape.

Weight of core: 230 mg

25 die: 9 mm, convex

The tablet cores thus produced are coated with a film consisting essentially of hydroxypropylmethylcellulose. The finished film-coated tablets are polished with beeswax.

Weight of coated tablet: 245 mg.

30

Example 6

Tablets containing 100 mg of active substance

35 Composition:

1 tablet contains:

active substance 100.0 mg

	lactose	80.0 mg
	corn starch	34.0 mg
	polyvinylpyrrolidone	4.0 mg
	magnesium stearate	<u>2.0 mg</u>
5		220.0 mg

Method of Preparation:

10 The active substance, lactose and starch are mixed together and uniformly moistened with an aqueous solution of the polyvinylpyrrolidone. After the moist composition has been screened (2.0 mm mesh size) and dried in a rack-type drier at 50°C it is screened again (1.5 mm mesh size) and the lubricant is added. The finished mixture is compressed to form tablets.

15 Weight of tablet: 220 mg

Diameter: 10 mm, biplanar, facettted on both sides and notched on one side.

20 Example 7

Tablets containing 150 mg of active substance

Composition:

25 1 tablet contains:

	active substance	150.0 mg
	powdered lactose	89.0 mg
	corn starch	40.0 mg
	colloidal silica	10.0 mg
30	polyvinylpyrrolidone	10.0 mg
	magnesium stearate	<u>1.0 mg</u>
		300.0 mg

Preparation:

35

The active substance mixed with lactose, corn starch and silica is moistened with a 20% aqueous polyvinylpyrrolidone solution

and passed through a screen with a mesh size of 1.5 mm. The granules, dried at 45°C, are passed through the same screen again and mixed with the specified amount of magnesium stearate. Tablets are pressed from the mixture.

- 5           Weight of tablet: 300 mg  
            die: 10 mm, flat

Example 8

10   Hard gelatine capsules containing 150 mg of active substance

1 capsule contains:

	active substance		150.0 mg
	corn starch (dried)	approx.	80.0 mg
15	lactose (powdered)	approx.	87.0 mg
	magnesium stearate		<u>3.0 mg</u>
		approx.	420.0 mg

Preparation:

20

The active substance is mixed with the excipients, passed through a screen with a mesh size of 0.75 mm and homogeneously mixed using a suitable apparatus. The finished mixture is packed into size 1 hard gelatine capsules.

- 25           Capsule filling: approx. 320 mg  
            Capsule shell: size 1 hard gelatine capsule.

Example 9

30   Suppositories containing 150 mg of active substance

1 suppository contains:

	active substance	150.0 mg
	polyethyleneglycol 1500	550.0 mg
35	polyethyleneglycol 6000	460.0 mg
	polyoxyethylene sorbitan monostearate	<u>840.0 mg</u>
		2,000.0 mg

Preparation:

After the suppository mass has been melted the active substance  
5 is homogeneously distributed therein and the melt is poured  
into chilled moulds.

Example 10

10 Suspension containing 50 mg of active substance

100 ml of suspension contain:

	active substance	1.00 g
	carboxymethylcellulose-Na-salt	0.10 g
15	methyl p-hydroxybenzoate	0.05 g
	propyl p-hydroxybenzoate	0.01 g
	glucose	10.00 g
	glycerol	5.00 g
	70% sorbitol solution	20.00 g
20	flavouring	0.30 g
	dist. water	ad 100 ml

Preparation:

25 The distilled water is heated to 70°C. The methyl and propyl  
p-hydroxybenzoates together with the glycerol and sodium salt  
of carboxymethylcellulose are dissolved therein with stirring.  
The solution is cooled to ambient temperature and the active  
substance is added and homogeneously dispersed therein with  
30 stirring. After the sugar, the sorbitol solution and the  
flavouring have been added and dissolved, the suspension is  
evacuated with stirring to eliminate air.

5 ml of suspension contain 50 mg of active substance.

Example 11

Ampoules containing 10 mg active substance

5 Composition:

active substance		10.0 mg
0.01 N hydrochloric acid q.s.		
double-distilled water	ad	2.0 ml

10

Preparation:

The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile and transferred into 2 ml ampoules.

15

Example 12

Ampoules containing 50 mg of active substance

20

Composition:

active substance		50.0 mg
0.01 N hydrochloric acid q.s.		
double-distilled water	ad	10.0 ml

25

Preparation:

The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile and transferred into 10 ml ampoules.

30

Example 13

Capsules for powder inhalation containing 5 mg of active substance

5

1 capsule contains:

active substance 5.0 mg

lactose for inhalation 15.0 mg

20.0 mg

10 Preparation:

The active substance is mixed with lactose for inhalation. The mixture is packed into capsules in a capsule-making machine (weight of the empty capsule approx. 50 mg).

15 weight of capsule: 70.0 mg

size of capsule = 3

Example 14

20 Solution for inhalation for hand-held nebulisers containing 2.5 mg active substance

1 spray contains:

active substance 2.500 mg

25 benzalkonium chloride 0.001 mg

1N hydrochloric acid q.s.

ethanol/water (50/50) ad 15.000 mg

Preparation:

30 The active substance and benzalkonium chloride are dissolved in ethanol/water (50/50). The pH of the solution is adjusted with 1N hydrochloric acid. The resulting solution is filtered and transferred into suitable containers for use in hand-held nebulisers (cartridges).

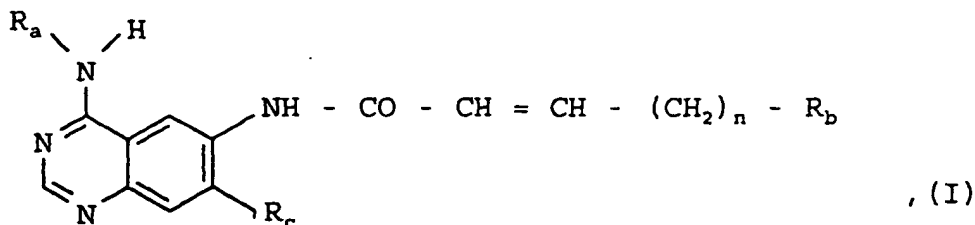
35

Contents of the container: 4.5 g

Patent Claims

1. Bicyclic heterocycles of general formula

5



wherein

R<sub>a</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group  
10 substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

R<sub>1</sub> denotes a hydrogen, fluorine, chlorine or bromine atom,  
a methyl, trifluoromethyl, cyano or ethynyl group and  
R<sub>2</sub> denotes a hydrogen or fluorine atom,

15

R<sub>b</sub> denotes an R<sub>3</sub>O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>-CH<sub>2</sub>-OH group optionally  
substituted at the methylene groups by 1 or 2 methyl or ethyl  
groups, where

20

R<sub>3</sub> represents a hydrogen atom or a C<sub>1-4</sub>-alkyl group,

a 2-oxo-morpholin-4-yl group which may be substituted by 1 or  
2 methyl or ethyl groups, or

25

a N-[(1,3-dioxolan-2-yl)-methyl]-methyldamino group,

R<sub>c</sub> denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy,  
2-ethoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy,  
cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy,  
30 cyclohexylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-  
3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or  
tetrahydropyranylmethoxy group and

n denotes an integer from the range from 1 to 3 with the proviso that the following compounds

- 4-[(3-bromophenyl) amino]-6-({4-[N-(1,3-dioxolan-2-yl-methyl)-N-methylamino]-1-oxo-2-buten-1-yl}amino)-7-methoxyquinazoline,
- 4-[(3-bromophenyl) amino]-6-{{4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-methoxyquinazoline,
- 4-[(3-bromophenyl) amino]-6-[(4-{N-  
10 [(tert.butyloxycarbonyl) methyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) amino]-7-methoxyquinazoline,
- 4-[(3-bromophenyl) amino]-6-({4-[N-(carboxymethyl)-N-(2-hydroxyethyl) amino]-1-oxo-2-buten-1-yl}amino)-7-methoxyquinazoline,
- 15 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-cyclopropylmethoxyquinazoline,
- 4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxycarbonyl) methyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,
- 20 4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxycarbonyl) methyl]-N-(2-hydroxy-2-methyl-propyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,
- 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2,2-dimethyl-6-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-cyclopropylmethoxyquinazoline,
- 25 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5,5-dimethyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-[[4-(5-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

(R) -4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[1-(ethoxycarbonyl)-ethyl]-N-(2-hydroxyethyl)amino}-1-oxo-2-buten-1-yl)-amino]-7-cyclopropylmethoxyquinazoline and

(R) -4-[(3-chloro-4-fluorophenyl)amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

2. Compounds of general formula I according to claim 1, wherein

R<sub>a</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

R<sub>1</sub> denotes a hydrogen, fluorine, chlorine or bromine atom, a methyl, trifluoromethyl, cyano or ethynyl group and R<sub>2</sub> denotes a hydrogen or fluorine atom,

R<sub>b</sub> denotes an R<sub>3</sub>O-CO-CH<sub>2</sub>-N-CH<sub>2</sub>-CH<sub>2</sub>-OH group optionally substituted at the methylene groups by 1 or 2 methyl or ethyl groups, where

R<sub>3</sub> represents a hydrogen atom or a C<sub>1-4</sub>-alkyl group,

a 2-oxo-morpholin-4-yl group which may be substituted by 1 or 2 methyl or ethyl groups, or

an N-[(1,3-dioxolan-2-yl)-methyl]-methylamino group,

R<sub>c</sub> denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy, 2-ethoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy, cyclopropylmethoxy, cyclobutylmethoxy, cyclopentylmethoxy, cyclohexylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

n denotes an integer from the range from 1 to 3 with the proviso that the following compounds

10

4-[(3-bromophenyl) amino]-6-({4-[N-(1,3-dioxolan-2-yl-methyl)-N-methylamino]-1-oxo-2-buten-1-yl}amino)-7-methoxyquinazoline,

15

4-[(3-bromophenyl) amino]-6-{{4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-methoxyquinazoline,

4-[(3-bromophenyl) amino]-6-[(4-{N-[(tert.butylloxycarbonyl)methyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) amino]-7-methoxyquinazoline,

20

4-[(3-bromophenyl) amino]-6-({4-[N-(carboxymethyl)-N-(2-hydroxyethyl) amino]-1-oxo-2-buten-1-yl}amino)-7-methoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl}amino}-7-cyclopropylmethoxyquinazoline,

25

4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxycarbonyl)methyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[(ethoxycarbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl) amino}-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

30

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(2,2-dimethyl-6-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(5,5-dimethyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(5-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

(R)-4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[1-(ethoxycarbonyl)-ethyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl)-amino]-7-cyclopropylmethoxyquinazoline,

(R)-4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-

cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-[N-(1,3-dioxolan-2-ylmethyl)-N-methylamino]-1-oxo-2-buten-1-yl) amino]-7-cyclopropylmethoxyquinazoline,

4-(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline and

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(6-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

3. Compounds of general formula I according to claim 1, wherein

R<sub>2</sub> denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups R<sub>1</sub> and R<sub>2</sub>, where

$R_1$  denotes a fluorine, chlorine or bromine atom, a methyl or ethynyl group and

$R_2$  denotes a hydrogen or fluorine atom,

5

$R_b$  denotes an  $R_3O-CO-CH_2-N-CH_2-CH_2-OH$  group substituted at the methylene groups by 1 or 2 methyl or ethyl groups, where

$R_3$  represents a  $C_{1-4}$ -alkyl group,

10

a 2-oxo-morpholin-4-yl group which is substituted by 1 or 2 methyl or ethyl groups,

$R_c$  denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, cyclobutylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

15

20  $n$  denotes the number 1 or 2 with the proviso that the following compounds

4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(ethoxy-carbonyl)methyl]-N-(2-hydroxy-2-methyl-propyl)amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxyquinazoline,

25

4-[(3-chloro-4-fluorophenyl)amino]-6-[[4-(2,2-dimethyl-6-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-[[4-(5,5-dimethyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

30

4-[(3-chloro-4-fluorophenyl)amino]-6-[[4-(5-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

(R) -4-[(3-chloro-4-fluorophenyl) amino]-6-[(4-{N-[1-(ethoxy-carbonyl)-ethyl]-N-(2-hydroxyethyl) amino}-1-oxo-2-buten-1-yl)-amino]-7-cyclopropylmethoxyquinazoline,

(R) -4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(3-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline and

4-[(3-chloro-4-fluorophenyl) amino]-6-[[4-(6-methyl-2-oxomorpholin-4-yl)-1-oxo-2-buten-1-yl]amino]-7-cyclopropylmethoxyquinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

4. Compounds of general formula I according to claim 1, wherein

$R_a$  denotes a benzyl or 1-phenylethyl group or a phenyl group substituted by the groups  $R_1$  and  $R_2$ , where

$R_1$  denotes a fluorine, chlorine or bromine atom and

$R_2$  denotes a hydrogen or fluorine atom,

$R_b$  denotes a 2-oxo-morpholin-4-yl group which is substituted by 1 or 2 methyl or ethyl groups,

$R_c$  denotes a hydrogen atom, a methoxy, ethoxy, 2-methoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

n denotes the number 1, with the proviso that the following compounds

5 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2,2-dimethyl-6-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

10 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

(R) -4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline and

20 4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline

are excluded,

25 the tautomers, the stereoisomers and the salts thereof.

5. Compounds of general formula I according to claim 1, wherein

30 R<sub>a</sub> denotes a 1-phenylethyl or a 3-chloro-4-fluorophenyl group,

R<sub>b</sub> denotes a 2-oxo-morpholin-4-yl group which is substituted by 1 or 2 methyl groups, or

a 2-oxo-morpholin-4-yl group which is substituted by an ethyl group,

R<sub>c</sub> denotes a hydrogen atom, a methoxy, 2-methoxyethoxy, cyclobutyloxy, cyclopentyloxy, cyclopropylmethoxy, tetrahydrofuran-3-yloxy, tetrahydropyran-4-yloxy, tetrahydrofuranylmethoxy or tetrahydropyranylmethoxy group and

n denotes the number 1, with the proviso that the following compounds

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(2,2-dimethyl-6-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(5-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

(R) -4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline,

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline and

4-[(3-chloro-4-fluorophenyl) amino]-6-{{4-(6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxyquinazoline

are excluded,

the tautomers, the stereoisomers and the salts thereof.

6. The following compounds of general formula I according to claim 1:

- 5 4-[(3-chloro-4-fluorophenyl)amino]-6-[(4-{N-[(1,3-dioxolan-2-yl)methyl]-N-methyl-amino}-1-oxo-2-buten-1-yl)amino]-7-cyclopropylmethoxy-quinazoline,
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline,
- 10 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline,
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-3-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopropylmethoxy-quinazoline,
- 15 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-(2-methoxyethoxy)-quinazoline,
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclobutyl-oxy-quinazoline,
- 20 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclobutyl-oxy-quinazoline,
- 25 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclobutyl-oxy-quinazoline,
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-cyclopentyloxy-quinazoline,
- 30 4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline,
- 4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline,
- 35

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - ((S) - 6-methyl-  
2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - [(S) -  
(tetrahydrofuran-3-yl) oxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - ((R) - 6-methyl-  
2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - [(S) -  
(tetrahydrofuran-3-yl) oxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - ((R) - 6-methyl-  
2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - [(R) -  
(tetrahydrofuran-3-yl) oxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (5,5-dimethyl-  
2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 -  
[(tetrahydropyran-4-yl) oxy] - quinazoline,

4 - [(R) - (1-phenyl-ethyl) amino] - 6 - { [4 - (5,5-dimethyl-2-oxo-  
morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - cyclopropyl-  
methoxy-quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (2,2-dimethyl-  
6-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - [(tetra-  
hydropyran-4-yl) oxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (5,5-dimethyl-  
2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - methoxy-  
quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (5,5-dimethyl-  
2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - [(tetra-  
hydrofuran-2-yl) methoxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (5,5-dimethyl-  
2-oxo-morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - [(S) - (tetra-  
hydrofuran-3-yl) oxy] - quinazoline,

4 - [(3-chloro-4-fluorophenyl) amino] - 6 - { [4 - (6-ethyl-2-oxo-  
morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - cyclopropyl-  
methoxy-quinazoline,

4 - [(R) - (1-phenyl-ethyl) amino] - 6 - { [4 - ((S) - 6-methyl-2-oxo-  
morpholin-4-yl) - 1-oxo-2-buten-1-yl] amino} - 7 - methoxy-  
quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(R)-(tetrahydrofuran-3-yl)oxy]-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-(5,5-dimethyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline,

4-[(3-chloro-4-fluorophenyl)amino]-6-{[4-((R)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-7-[(tetrahydropyran-4-yl)oxy]-quinazoline and

4-[(R)-(1-phenyl-ethyl)amino]-6-{[4-((S)-6-methyl-2-oxo-morpholin-4-yl)-1-oxo-2-buten-1-yl]amino}-quinazoline,

the tautomers, the stereoisomers and the salts thereof.

7. Physiologically acceptable salts of the compounds according to at least one of claims 1 to 6 with inorganic or organic acids or bases.

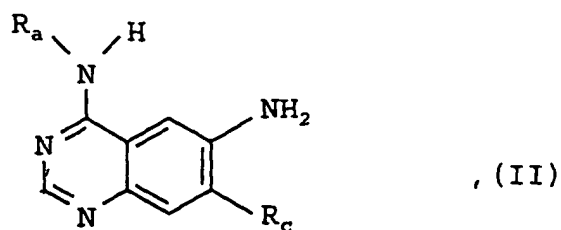
8. Pharmaceutical compositions containing a compound according to at least one of claims 1 to 6 or a physiologically acceptable salt according to claim 7 optionally together with one or more inert carriers and/or diluents.

9. Use of a compound according to at least one of claims 1 to 7 for preparing a pharmaceutical composition which is suitable for treating benign or malignant tumours, for preventing and treating diseases of the airways and lungs, for treating polyps, diseases of the gastrointestinal tract, the bile duct and gall bladder as well as the kidneys and skin.

10. Process for preparing a pharmaceutical composition according to claim 8, characterised in that a compound according to at least one of claims 1 to 7 is incorporated in one or more inert carriers and/or diluents by a non-chemical method.

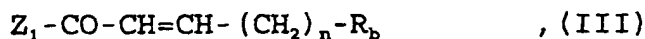
11. Process for preparing the compounds of general formula I according to claims 1 to 7, characterised in that

5 a) a compound of general formula



wherein

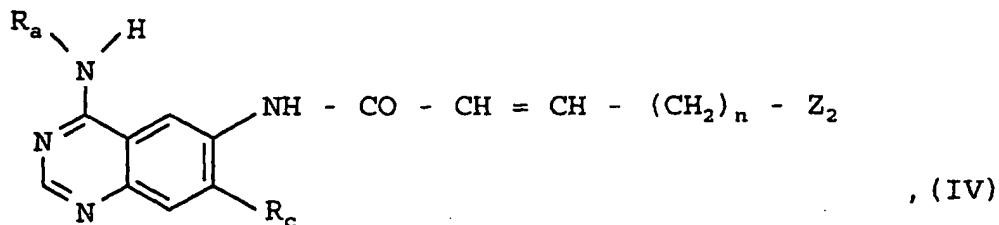
10  $R_a$  and  $R_c$  are defined as in claims 1 to 6, is reacted with a compound of general formula



15 wherein

$R_b$  and  $n$  are defined as in claims 1 to 6 and  $Z_1$  represents a leaving group, or

b) a compound of general formula



optionally formed in the reaction mixture,  
wherein

25  $R_a$ ,  $R_c$  and  $n$  are defined as in claims 1 to 6 and  $Z_2$  represents a leaving group, is reacted with a compound of general formula

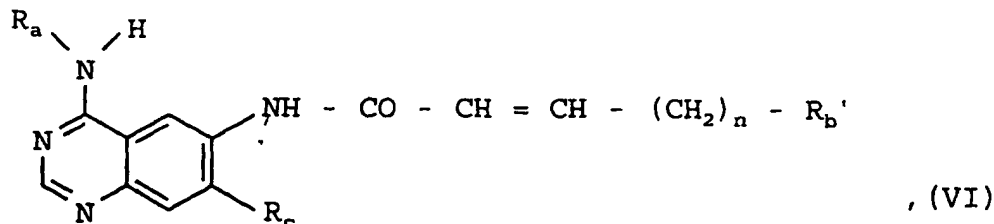


wherein

$R_b$  is defined as in claims 1 to 6, or

5

c) a compound of general formula



10 optionally formed in the reaction mixture  
wherein

$R_a$ ,  $R_c$  and  $n$  are defined as in claims 1 to 6 and

$R_b'$  denotes an optionally substituted N-(carboxymethyl)-N-(2-hydroxyethyl)-amino or N-(C<sub>1-4</sub>-alkyloxycarbonylmethyl)-N-

15 (2-hydroxyethyl)-amino group which may optionally be converted by cyclisation into an optionally substituted 2-oxo-morpholin-4-yl group, is cyclised and

subsequently, if desired, a compound of general formula I thus  
20 obtained which contains an optionally substituted 2-oxo-morpholin-4-yl group is converted by hydrolysis into a corresponding compound which contains an optionally substituted N-(carboxymethyl)-N-(2-hydroxyethyl)-amino group, and/or

25

if necessary any protecting group used during the above reactions is cleaved again and/or

if desired a compound of general formula I thus obtained is  
30 resolved into its stereoisomers and/or

a compound of general formula I thus obtained is converted into the salts thereof, more particularly, for pharmaceutical use, into the physiologically acceptable salts thereof.

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